# **PRODUCT LAUNCH - 12" CORE LINER (CL1279)**

Since inception, clients have been requesting large diameter CORE Liner® to meet operational and infrastructure needs. After 10 years of business across North America, CORE Linepipe Inc. ("CORE") is excited to announce the release of 12 inch (CL1279) CORE Liner®.

CL1279 boasts all of the product benefits of the CORE Liner® legacy product series (4" to 8") while increasing volume capacity and operational efficiency.

CORE has been delivering CORE Liner® products to industry since 2014. To date, CORE has never had an environmental release.



#### 1. GENERAL

CORE Liner® is a factory built HDPE lined carbon steel pipeline system using ClickWeld® mechanical interference fit joints.

### 2. APPLICATION ENVELOPE

PRODUCT	MAXIMUM PRESSURE RATING		MAXIMUM TE RATI	WATER	OIL	GAS	SOUR	
-	psi	kPa	°F	°C	-	-	-	H <sub>2</sub> S
CL1071	1950	13,440	180°F Water/ 82°C Wate			VEC		
CL1279	1830	12,610	140°F Oil		YES			

Note: the product performance is dependent on actual service parameters. Consult CORE Linepipe® for a project specific evaluation.

### 3. DIMENSIONS

PRODUCT		TEEL OUTSIDE DIAMETER		STEEL THICKNESS		LINER INSIDE DIAMETER		LINER THICKNESS		CLICKWELD® OUTSIDE DIAMETER		PIPE WEIGHT	
	in	mm	in	mm	in	mm	in	mm	in	mm	lb/ft	kg/m	
CL1071	10.750	273.0	0.280	7.1	9.37	238	0.41	10.3	13.74	349	40	59	
CL1279	12.750	323.8	0.312	7.9	11.14	283	0.49	12.4	15.83	402	53	79	

Pipe standard length is 62 ft (18.7 meters)

Factory bend 20D, field bend 38D, cold bends only.

# 4. HYDRAULICS

PRODUCT	MAX. FLOW RATE						
-	bbl/d	ay	m³/day				
CL1071	96,00	00	15,400				
CL1279	135,0	00	21,700				
Hazen-Williams Coefficient		150					
Darcy-Weisbach Surface Roughness		0.000005 ft (0.0015 mm)					
Manning		0.009					
Maximum flow velocity		13 ft/s (4 m/s)					

# 5. BORES AND HORIZONTAL DIRECTIONAL DRILLING

PRODUCT	MAXIMUM RECOMMENDED TENSILE FORCE			JLL HEAD MBLY	MIN. REAMER SIZE IN COMPRESSIBLE SOIL		
-	lb	kN	in	mm	in	mm	
CL1071	380,000	1,692	16.24	412	22	559	
CL1279	510,000	2,271	18.33	466	26	660	

# 6. CORE LINER® APPLICATIONS

#### **SOLUTIONS FOR FLUID HANDLING**



#### Water

- Produced Water
- Water Flood
- Water Supply
- Industrial Waste Water
- Potable Water
- Water for beneficial re-use
- SWD

## Oil

- EOR
- Corrosive Oil
- Crude Oil
- Oil Emulsion

### **Industrial Pipeline Solutions**

- Low Pressure Natural Gas
- Slurry
- Tailings
- Industrial Waste Streams
- Acidic Service
- CO2
- Hydrogen